

Date: Wednesday, 7/4/2007 3:38:57 PM
 User: Eric Charbonneau

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services
 Job Number : 33299
 Estimate Number : 12524
 P.O. Number : N/A
 This Issue : 7/4/2007 S.O. No. : N/A
 Prsht Rev. : NC
 First Issue : N/A
 Previous Run : 32196
 Written By : *Jeff* 07-07-12
 Checked & Approved By :
 Comment : Est Rev:A New Issue 06-09.06 EC

Drawing Name : DOUBLER
 Part Number : D35341
 Drawing Number : UNDER REVIEW
 Project Number : N/A
 Drawing Revision : N/A
 Material : N/A
 Due Date : 7/11/2007
 Qty: 2 Um: Each

2
PROTOTYPE

Additional Product

Job Number:



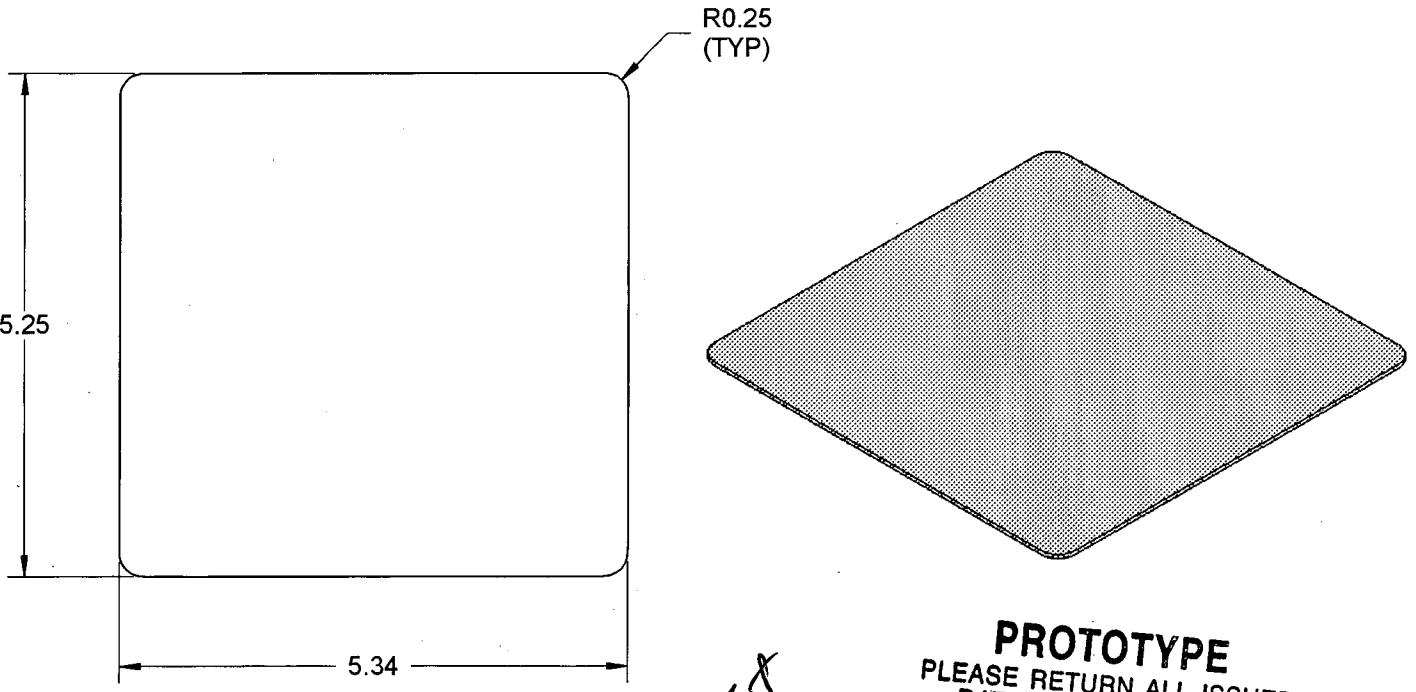
Seq. #:	Machine Or Operation:	Description:
1.0	M2024T3S050	2024-T3 .050 sheet Comment: Qty.: 0.2048 sf(s)/Unit Total: 0.4095 sf(s) 2024-T3 .050 sheet Batch: <i>103321</i> <i>OK 9/11</i> <div style="border: 1px solid black; padding: 2px; display: inline-block;"> CERTIFICATE OF CONFORMITY REQUIRED </div>
2.0	WATER JET 103321	FLOW WATER JET Comment: FLOW WATER JET 1-Cut as per Dwg D3534 Dwg Rev: <u>PRFL</u> Prog Rev: <u>PRFL</u> <i>HB 07-07-06</i> <i>MF 07-07-09</i> 2 2-Deburr if necessary
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE <i>HB 07-07-06</i> Comment: INSPECT PARTS AS THEY COME OFF MACHINE
4.0	QC8	SECOND CHECK <i>CB 07-07-11</i> ENGINEERING APPROVAL <i>Jeff 07-07-11</i> Comment: SECOND CHECK
5.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1 <i>N/A Jeff 07-07-11</i> Comment: SMALL & MEDIUM FAB RESOURCE 1 Deburr if necessary.

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Seq. #:	Machine Or Operation:	Description:
6.0	HAND FINISHING1 	HAND FINISHING RESOURCE #1 
<p><i>N/A</i> <i>ee</i></p> <p>Comment: HAND FINISHING RESOURCE #1 Chemical Conversion Coat as per QSI 005 4.1</p>		
7.0	QC3 	INSPECT POWDER COAT/CHEMICAL CONVERSION 
<p>Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION</p>		
8.0	PACKAGING 1 	PACKAGING RESOURCE #1 
<p>Comment: PACKAGING RESOURCE #1 Identify and Stock Location: _____ FOR ENGINEERING USE ONLY <i>EE 07.07.19</i></p>		
9.0	QC21 	FINAL INSPECTION/W/O RELEASE  <i>07.07.19</i> <i>EE</i>
<p>Comment: FINAL INSPECTION/W/O RELEASE</p>		
Job Completion 		<i>07/07/08</i>

DESIGN CB	DRAWN BY CB	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		
CHECKED PH	APPROVED	DRAWING NO. D3534	REV. A	SHEET 1 OF 1
DATE 07.01.10		TITLE DOUBLER	SCALE 1:2	
REV A	DATE 07.01.10	DESCRIPTION NEW ISSUE		



PROTOTYPE
PLEASE RETURN ALL ISSUED
DATA TO ENGINEERING

40 07-06-22

D3534-1 DOUBLER

NOTES:

- 1) MATERIAL: ALUMINUM 2024-T3 SHEET, 0.050 THICK PER QQ-A-250/4 OR AMS 4037 (REF DART SPEC M2024T3S.050)
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE NOTED
- 5) BREAK ALL SHARP CORNERS TO 0.010 MAX
- 6) IDENTIFY WITH DART P/N "D3534-1" USING FINE POINT PERMANENT INK MARKER

DART AEROSPACE LTD	Work Order:	33294
Description: DOUBLER	Part Number:	D35341
Inspection Dwg: Rev: DRS L		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

X First Article Prototype

Measured by: <u>KB</u>	Audited by: <u>SP</u>	Prototype Approval: <u>CB</u>
Date: <u>07-07-06</u>	Date: <u>07/07/09</u>	Date: <u>07-07-11</u>

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/JLM	

Receiving Report

Date: 7/01/04
 Supplier: Cochet BN450

Batch No: M1-3321
 Dart P/O: 2570

Packing Slip: Yes No
 Invoice: Yes No
 Receipt: Cash Cr

Release Note Attached: Yes No N/A
 Waybill Attached: Yes No
 Shipment Complete: Yes No N/A
 QC6 Inspection: 2nd
 Work Order:
 N/A
 N/A

Discrepancies

Part Number	Description	Quantity Ordered	Quantity Received	Quantity Returned	Quantity Short	Comments
<u>M3045146A</u>		<u>64</u>	<u>0</u>	<u>0</u>	<u>64</u>	

Initials of receiver (if shipment OK) Level 12 PC

Production/Admin:

Date

Received/Costing

Initial

07/01/04
RCP 3599
PC

Location

Total Shipped: 6 PCS
 Interest will be charged at 1.5% per month or
 18% per year on overdue accounts.

**OUR SALES DEPT. HAS NEW OFFICE HOURS
 7:30 AM TO 5:00 PM - MONDAY TO FRIDAY
 **CUSTOMER PICK-UP HOURS
 9:00 AM TO 4:00 PM.
 PLEASE NOTE OUR NEW GST# R140223934
 EFFECTIVE MARCH 20, 2004

Material	Processing	Freight	Other	Tax	TOTAL DUE
285.20			3.50	40.41	329.11
GST# R140223934		27.32 DNST	23.09		

GST# R140223934

RECEIVED IN GOOD CONDITION NO. PEG 449750
SALVAGE DATE AT 3:42 PM PEG

APKA FORWARDING
CONTRACT
PRESENTED

TO: VINTAGE CLASSICS
1000 ABERDEEN ST
MONTREAL, QC H3A 1K7

CONTRACT NO. 100141
DRAFT
OPEN SPACE
1000 ABERDEEN ST
MONTREAL, QC H3A 1K7
TEL: 514-362-9577 FAX: 514-362-1055

MR. T. S. S.

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